

INSTALLATION
Install Backup nut onto SEC3000 threads, As far as it will go
Install SEC3000 Through Mounting Plate, Install O—ring over threads
Thread J—Box onto SEC3000 threads from other side of Plate and tighten until Assy is Tight
From inside Duct, Install Brackets, Studs come through 0.3" Holes
Install Gasket and SEC3000/Plate assy over studs
Install (6) nuts on studs and tighten



